

# STERLING MODEL "TF" TUBULAR DESIGN GAS FIRED UNIT HEATER



TFS-10

## DESCRIPTION

The Sterling Model "TF" gas-fired unit heater offers a highly efficient, extremely durable alternative to the traditional clam shell design. These propeller type units combine the latest tubular heat exchanger and inshot burner technology with the quality and reliability you have come to know from Sterling. Units are available in sizes 100 to 400 MBH.

Standard energy saving features like the direct spark ignition and power venting reduce standby losses and offer improved seasonal efficiencies. The Model "TF" unit is certified by ETL as providing 83% thermal (combustion) efficiency.

## TUBULAR HEAT EXCHANGER

The Sterling tubular heat exchanger has been designed to provide maximum and uniform heat transfer. The low pressure drop associated with this design enables heated air to be evenly distributed to the conditioned space. This curved, non-welded serpentine design experiences less thermally induced stress making it highly durable for significantly longer service life. All Sterling tubular heat exchangers are constructed of heavy duty 20-gauge aluminized steel. Optional 409 stainless steel heat exchangers are also available.

## DIRECT SPARK IGNITION SYSTEM

Sterling Model "TF" units utilize a direct spark pilotless ignition of the burner, providing fast heat delivery. This highly reliable and efficient ignition system incorporates an integrated electronic control board to regulate the system sequence of operation, including an onboard LED indicator for simple troubleshooting.

## VENTING

The Sterling Model "TF" unit heater is ETL certified in accordance with categories I and III venting requirements. This certification allows units to be vented both vertically and horizontally using either single wall or double wall venting materials. This venting flexibility of the Model "TF" unit heater makes installation easier and more cost effective by allowing the installer to utilize existing venting components.

## CONTROL ACCESSIBILITY

Designed with the service person in mind, every component of the Sterling Model "TF" is easily accessible. Ignition and fan controls are located in one centrally located control panel. The access door provides control isolation as well as a pleasing exterior appearance.

## STANDARD FEATURES

- Inshot burner design
- 20-gauge steel jacket with baked enamel finish.
- Main control panel
- 120/1/60 supply voltage
- Power vented
- 120/24 volt control transformer
- Direct spark ignition
- Individually adjustable and removable louvers
- Single stage combination gas valve
- 115/1/60 volt fan motor with internal overload protection
- 10 year heat exchanger, flue collector and burner warranty.



260 North Elm St., Westfield, MA 01085  
(413) 564-5540 Fax: (413) 562-5311  
www.sterlinghvac.com



PROJECT: \_\_\_\_\_

UNIT TAG: \_\_\_\_\_

# TF TUBULAR PROPELLER PERFORMANCE AND DIMENSIONAL DATA



Unit Size	100	125	150	175	200	250	300	350	400
<b>PERFORMANCE DATA†</b>									
Input - BTU/Hr.	100,000	125,000	150,000	175,000	200,000	250,000	300,000	350,000	400,000
(kW)	(29.3)	(36.6)	(43.9)	(51.2)	(58.6)	(73.2)	(87.8)	(102.5)	(117.1)
Output - BTU/Hr.	83,000	103,750	124,500	145,250	166,000	207,500	249,000	290,500	332,000
(kW)	(24.3)	(30.4)	(36.4)	(42.5)	(48.6)	(60.7)	(72.9)	(85.1)	(97.2)
Thermal Efficiency (%)	83	83	83	83	83	83	83	83	83
Free Air Delivery - CFM	1,600	2,200	2,400	2,850	3,200	3,450	5,000	5,600	5,800
(cu. m/s)	(0.756)	(1.039)	(1.133)	(1.346)	(1.511)	(1.629)	(2.361)	(2.644)	(2.738)
Air Temperature Rise - °F	47	42	47	46	47	54	45	47	51
(°C)	(26)	(23)	(26)	(26)	(26)	(30)	(24)	(26)	(28)
Full Load Amps at 120V	6.4	6.9	6.9	8.0	8.0	8.0	11.6	13.8	13.8
Min. Circuit Amps at 120V	7.5	8.1	8.1	9.5	9.5	9.5	14.0	16.7	16.7
<b>MOTOR DATA:</b> Motor HP (Qty)	1/10	1/4	1/4	1/3	1/3	1/3	1/4 (2)	1/3 (2)	1/3 (2)
Motor kW	(0.080)	(0.19)	(0.19)	(0.25)	(0.25)	(0.25)	(0.19)	(0.25)	(0.25)
Motor Type	SP	PSC	PSC	PSC	PSC	PSC	PSC	PSC	PSC
RPM	1,050	1,140	1,140	1,140	1,140	1,140	1,140	1,140	1,140
Amps @ 115V	4.2	4.7	4.7	5.8	5.8	5.8	9.4	11.6	11.6
<b>DIMENSIONAL DATA - inches (mm)</b>									
"A" Overall Height to Top of Flue	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	33-3/4 (857)	34 (864)	34 (864)	34 (864)
"B" Jacket Width of Unit	20-3/4 (527)	20-3/4 (527)	20-3/4 (527)	32-3/4 (831)	32-3/4 (831)	32-3/4 (831)	50-3/4 (1289)	50-3/4 (1289)	50-3/4 (1289)
"C" Width to CL Flue	13-3/8 (340)	13-3/8 (340)	13-3/8 (340)	19-3/8 (492)	19-3/8 (492)	19-3/8 (492)	28-3/8 (721)	28-3/8 (721)	28-3/8 (721)
"D" Depth to Rear of Housing	11 (279)	11 (279)	11 (279)	11 (279)	11 (279)	11 (279)	12-1/4 (311)	12-1/4 (311)	12-1/4 (311)
"E" Hanging Distance Width	18-5/8 (473)	18-5/8 (473)	18-5/8 (473)	30-5/8 (778)	30-5/8 (778)	30-5/8 (778)	48-5/8 (1235)	48-5/8 (1235)	48-5/8 (1235)
"F" Discharge Opening Width	18-3/4 (476)	18-3/4 (476)	18-3/4 (476)	30-3/4 (781)	30-3/4 (781)	30-3/4 (781)	48-3/4 (1238)	48-3/4 (1238)	48-3/4 (1238)
"G" Depth to CL Flue	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	4-3/4 (121)	5-1/8 (130)	5-1/8 (130)	5-1/8 (130)
"L" Overall Unit Width	25-1/4 (641)	25-1/4 (641)	25-1/4 (641)	37-1/4 (946)	37-1/4 (946)	37-1/4 (946)	55-1/4 (1403)	55-1/4 (1403)	55-1/4 (1403)
"M" Flue Size Diameter* - in (mm)	5 (127)	5 (127)	5 (127)	5 (127)	5 (127)	5 (127)	6 (152)	6 (152)	6 (152)
Fan Diameter - in (Qty)	16	16	16	18	18	18	16 (2)	18 (2)	18 (2)
Gas Inlet, Natural Gas - in	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4
Gas Inlet, LP Gas - in	1/2	1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4
Approximate Unit Weight - lb (kg)	133 (60)	145 (66)	155 (70)	191 (87)	201 (91)	211 (96)	307 (139)	321 (145)	335 (152)
Approximate Ship Weight - lb (kg)	173 (78)	185 (84)	195 (88)	241 (109)	251 (114)	261 (118)	367 (166)	381 (173)	395 (179)

† Ratings shown are for unit installations at elevations between 0 and 2,000 feet (0 to 610m). For unit installations in U.S.A. above 2,000 feet (610m), the unit input must be field derated 4% for each 1,000 feet (305m) above sea level; refer to local codes, or in absence of local codes, refer to the latest edition of the National Fuel Gas Code, ANSI Standard Z223.1 (NFPA No. 54).

For installations in Canada, any reference to deration at altitudes in excess of 2,000 feet (610m) are to be ignored. At altitudes of 2,000 feet to 4,500 feet (610 to 1372m), the unit must be field derated and be so marked in accordance with the ETL certification. See unit installation manual for field deration information.

\* Flue collar is factory supplied with unit; to be field installed per included instructions.

LEGEND: SP = SHADED POLE, PSC = PERMANENT SPLIT CAPACITOR, ODP = OPEN DRIP PROOF

